

Rules of the puzzle: The words are found in all directions - vertically, horizontally, diagonally, forward and backward.
The Solution Phrase: "**Semaphore Line**" (created by the letters that are not used in any word within the puzzle)

O H E L I O G R A P H S E D O C
V P C L A U D E C H A P P E H U
C I T S S M O K E S I G N A L S
S H S I G N A L L I N G P I I A
L I A U C E P H I L L P G T M G
A E G P A A R M S P E H E S U E
S H T H P L L K A T T O W E R S
S H U T T E R T E L E G R A P H
F O U I E O S L E C L N E A R A
F L M T W R E Y N L U A D L C N
R E A T T G S A S M E D N R O S
A E E G R E T W B T L G O G T P
N N L A S S R E E E E S R S I A
C R P A I E R S S N S M O A L S
E H I D Y S G N I D O C N E P S
C O M M U N I C A T I O N N E H

Find these words: ACROSS, ARMS, CHAPPE SYSTEM, CHAPPE TELEGRAPH, CLAUDE CHAPPE, CODES, COMMUNICATION, COSTS, DISTANCE, ENCODING, FLAGS, FRANCE, HELIOGRAPH, HILL, LETTERS, LIGHT, NETWORK, NEWS, NUMBERS, OPTICAL TELEGRAPH, PADDLES, PASS, POLE, RELAY, SHUTTERS, SHUTTER TELEGRAPH, SIGHT, SIGNAL LAMP, SIGNALLING, SIGNALS, SITE, SMOKE SIGNAL, TIME, TOWERS, USAGE, USE, VISUAL, WARN

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